



IR PVC-U Adaptor Union NPT

Model:

- Union End: NPT thread
- Union Bush: IR welded spigot
- Gasket: O-ring EPDM
- Connection to plastic thread only
- Do not use thread sealing pastes that are harmful to PVC-U
- For welding on IR-63 Plus and IR-110 A
- Special Clamping inserts needed on IR-63 Plus and IR-110 A
- Only use Tangit KS Cleaner (799298023)

d	DN	PN	s	EPDM	Weight
(mm)	(mm)	(bar)	(mm)	Code	(kg)
20	15	10	2.3	721 519 206	0.049
25	20	10	1.9	721 519 207	0.071
32	25	10	2.4	721 519 208	0.092
40	32	10	3.0	721 519 209	0.154
50	40	10	3.7	721 519 210	0.250
63	50	10	4.7	721 519 211	0.412

d	Lmax	z1	z2	NPT	DE	Thread size	Bm1	P2
(mm)	(mm)	(mm)	(mm)	(inch)	(mm)		(mm)	(mm)
20	67	48	19	½	43	1	21	16
25	78	56	22	¾	51	1 1/4	21	18
32	80	55	25	1	58	1 1/2	21	21
40	90	61	29	1 ¼	72	2	21	23
50	99	65	34	1 ½	83	2 1/4	21	27
63	125	84	41	2	100	2 3/4	25	33

The technical data are not binding. They neither constitute expressly warranted characteristics nor guaranteed properties nor a guaranteed durability. They are subject to modification. Our General Terms of Sale apply.

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